



**TOLBER DIVISION**  
PYRAMID PLASTICS, INC.



# Technical Information Data

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## XP-2000 STOP-OFF LACQUER

**MICCRO XP-2000 IS SUITABLE FOR USE IN THE FOLLOWING CYCLES:**

Electroless Nickel      Hard Coat Anodizing      Chemical Milling      Acid Solutions in General

## APPLICATION PROCEDURE

*\*XP-2000 SHOULD BE STIRRED PRIOR TO USAGE\**

1. Chemically and/or mechanically clean the area of the part to be masked. The area to be masked must be free of all dirt, grease, or other contaminants. **NOTE:** Cleaning is the most critical aspect of the masking procedure.
2. Apply XP-2000 to the area to be masked by dipping, brushing or spraying. For reducing XP-2000, use the XP-2000 REDUCER only.
3. Two or Three coats are recommended depending upon the type of plating/chemical solution and/or length of processing time in solution. Allow at least a one-hour dry time between coats. A longer dry time between coats will improve the performance of the product. This factor is highly dependent on the severity of the plating cycle. Faster drying of XP-2000 can be accomplished by force drying for 15 minutes in an oven. Temperatures must not exceed 140 ° F. and times over 15 minutes. Dry time will vary according to relative humidity. **NOTE:** Make sure XP-2000 has lost all solvent odor before force drying or applying additional coats.
4. For extra long cycles, 3 coats are recommended. If the area to be masked is highly polished, refer to the "Masking Polished or Smooth Surfaces" technical data page for improved adhesion.
5. XP-2000 can normally be peeled from the part after processing. For mass stripping or removal from recessed areas, use XP-2000 REDUCER or MICCROSTRIP A

## CHARACTERISTICS

Color:	Orange	Wt./Gal:	8.0 lbs/gal
Viscosity:	5000-6000 cps	Flash Point:	24° F. TCC
Coverage Rate:	Approximately 130 ft. <sup>2</sup> (12m <sup>2</sup> ) per gallon	Dry film:	1 mil
VOC	4.8 lb/gallon		

\*\*\*\*\*XP-2000 is available in 1 gal, 5 gal, and 55 gal. containers.\*\*\*\*\*

**REFER TO REVERSE SIDE FOR PRECAUTIONARY INFORMATION AND WARRANTY**