



**TOLBER DIVISION**

PYRAMID PLASTICS, INC.



# Technical Information Data

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## T-100 PRIMER

### DESCRIPTION

T-100 is a clear primer formulated to achieve optimum adhesion under a wide range of conditions when used in conjunction with PLASTISOL. In addition to being an excellent general-purpose plastisol primer, T-100 is especially resistant to hot alkaline solutions and acids when used in combination with plastisol

T-100 has been formulated to comply with the solvent requirements of Rule 66 of the Los Angeles Air Pollution Control District and Regulation 3 of the San Francisco Bay Area Air Pollution Control District.

### PROPERTIES

Color.....clear to pale yellow  
Viscosity.....30-32 sec. (#1 Zahn)  
Solids.....16% by wt.  
Flashpoint.....43°F  
Coverage.....380 sq. ft/gal. 0.3 mils  
Wt/gal.....7.1 lbs.

### APPLICATION

1. Clean surface that is to be primed. For best adhesion, metal must be physically and chemically cleaned. Sandblasting with clean sand or pickling and degreasing are satisfactory.
2. Apply primer by dipping, brushing, or spraying. Air dry for 15 minutes and bake at 360°F to 400°F for 15 to 45 minutes, depending upon metal mass and oven efficiency.
3. While metal is hot, dip into the PLASTISOL and leave until the desired coating is formed. The thickness of the film is determined by the amount of heat in the metal and length of time in the PLASTISOL.
4. Evaporated solvent should be replaced with T-100 primer reducer only.

\*\*\*T-100 PRIMER is available in 1 gal, 5 gal, and 55 gal. Containers\*\*\*

**REFER TO REVERSE SIDE FOR PRECAUTIONARY INFORMATION AND WARRANTY.**