



TOLBER DIVISION
PYRAMID PLASTICS, INC.



Technical Information Data

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MASKING POLISHED OR HIGHLY SMOOTH SURFACES

After final polishing and cleaning (no water constrictions, etc.), the following process is suggested:

1. Dilute the Tolber Stop-Off Lacquer by 10%-50% (No more than 50%) with the appropriate reducer.
2. Apply the "thinned" Tolber Stop-Off Lacquer to all areas of the part being protected.
3. Air dry part with the "thinned" Lacquer until the solvent odor is gone.
4. At this point, the part can be baked in a circulating oven not to exceed 150°F for 10-15 minutes.
This point of the operation is however optional and is not always necessary.
5. Cool part to room temperature.
6. Apply 2nd coat of the Tolber Stop-Off Lacquer at normal viscosity on top of the areas were the "thinned" primer has been applied.
7. Let the part air dry for 30-45 minutes or until the solvent odor is gone and the surface is tact free.
8. Subsequent coats may be applied if necessary. (refer to step #6)
9. Bake part in a circulating oven if necessary.
10. Cool part and begin plating procedure.

†These step are what is recommended for Tolber Division Products only. Before using the procedures above, please consult the products tech data sheet or Tolber Division for appropriate reducing agent or any other questions that may arise.