



TOLBER DIVISION
PYRAMID PLASTICS, INC.



Technical Information Data

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MICCROSTOP STOP-OFF LACQUER

MICCROSTOP IS SUITABLE FOR USE IN THE FOLLOWING CYCLES:

High-Speed Copper Tin Nickel Chrome (Decorative) Zinc Cadmium Phosphate Coatings
Gold Gold on Silver Silver Silver on Gold Alloy Coatings Heavy Deposit Industrial Chrome

APPLICATION PROCEDURE

MICCROSTOP SHOULD BE STIRRED PRIOR TO USAGE

1. Chemically and/or mechanically clean the area of the part to be masked. The area to be masked must be free of all dirt, grease, or other contaminants. **NOTE:** Cleaning is the most critical aspect of the masking procedure.
2. Apply MICCROSTOP to the area to be masked by dipping, brushing or spraying. Appropriate dilution of MICCROSTOP is required for spraying. For reducing MICCROSTOP, use the MICCROSTOP REDUCER only.
3. Two or Three coats are recommended depending upon the type of plating/chemical solution and/or length of processing time in solution. Allow at least a one-hour dry time between coats. A longer dry time between coats will improve the performance of the product. This factor is highly dependent on the severity of the plating cycle. Faster drying of MICCROSTOP can be accomplished by force drying for 15 minutes in an oven. Temperatures must not exceed 140 ° F. and times over 15 minutes. Dry time will vary according to relative humidity. **NOTE:** Make sure MICCROSTOP has lost all solvent odor before force drying or applying additional coats.
4. For extra long cycles, 3 coats are recommended. If the area to be masked is highly polished, refer to the "Masking Polished or Smooth Surfaces" technical data page for improved adhesion.
5. MICCROSTOP can be removed using MICCROSTOP REDUCER or MICCOSTRIP A.

CHARACTERISTICS

Color:	Red	Wt./Gal:	7.5 lbs/gal
Viscosity:	32-37 sec (#2 Zahn)	Flash Point:	24° F. TCC
Coverage Rate:	Approximately 500 ft. ² (46m ²) per gallon	Dry film:	1 mil
VOC 5.4 lbs/gal	72.5 MEK%		

*****MICCROSTOP is available in 1 gal, 5 gal, and 55 gal. containers.*****

REFER TO REVERSE SIDE FOR PRECAUTIONARY INFORMATION AND WARRANTY