



**TOLBER DIVISION**  
PYRAMID PLASTICS, INC.



# Technical Information Data

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## MICCROMASK STOP-OFF LACQUER

MICCROMASK IS SUITABLE FOR USE IN THE FOLLOWING CYCLE:

Hard Chrome Plating

### APPLICATION PROCEDURE

*\*MICCROMASK SHOULD BE STIRRED PRIOR TO USAGE\**

1. Chemically and/or mechanically clean the area of the part to be masked. The area to be masked must be free of all dirt, grease, or other contaminants. **NOTE:** Cleaning is the most critical aspect of the masking procedure.
2. Apply MICCROMASK to the area to be masked by dipping, brushing or spraying. Appropriate dilution of MICCROMASK is required for spraying. For reducing MICCROMASK, use the MICCROMASK REDUCER only.
3. Two or Three coats are recommended depending upon the type of plating/chemical solution and/or length of processing time in solution. Allow at least a one-hour dry time between coats. A longer dry time between coats will improve the performance of the product. This factor is highly dependent on the severity of the plating cycle. Faster drying of MICCROMASK can be accomplished by force drying for 15 minutes in an oven. Temperatures must not exceed 140 ° F. and times over 15 minutes. Dry time will vary according to relative humidity. **NOTE:** Make sure MICCROMASK has lost all solvent odor before force drying or applying additional coats.
4. For extra long cycles, 3 coats are recommended. If the area to be masked is highly polished, refer to the "Masking Polished or Smooth Surfaces" technical data page for improved adhesion.
5. MICCROMASK can be removed using MICCROMASK REDUCER or MICCOSTRIP A.

### CHARACTERISTICS

Color:	Red	Wt./Gal:	7.61 lbs/gal
Viscosity:	2200-2500 cps	Flash Point:	45° F. TCC
Coverage Rate:	Approximately 280 ft. <sup>2</sup> (26m <sup>2</sup> ) per gallon	Dry film:	2 mil

\*\*\*\*\*MICCROMASK is available in 1 gal, 5 gal, and 55 gal. containers.\*\*\*\*\*

**REFER TO REVERSE SIDE FOR PRECAUTIONARY INFORMATION AND WARRANTY**