

Aquaease™ SLA 2300

Aquaease SLA 2300 is an acidic soak and ultrasonic cleaner deoxidizer, that may be used for the removal of a variety of soils and oxides from aluminum, stainless steel, Monel, and other high nickel alloys. Aquaease SLA 2300 contains a high percentage of DfE acceptable surfactants and solubilizers designed to remove forming lubricants, machining oils, and light rust or scale from these substrates. It is also effective for lime scale removal.

Aquaease SLA 2300 will not remove heavy scale from stainless steel alloys. When used as recommended will not etch most aluminum, stainless steel, brass, copper, Monel or other nickel alloys.

Aquaease SLA 2300 can be used for part-on-part burnishing and vibratory finishing of copper alloys, stainless steel, Monel, and other nickel-based alloys / substrates.

Aquaease SLA 2300 is designed be used as a one-step cleaner/deoxidizer on wrought aluminum alloys prior to anodizing or conversion coatings (Chem Film). This one step process also eliminates the need for excessive caustic etch and de-smut steps. It is not recommended for use on cast parts. When used with 7075, high zinc alloys, parts should be mounded on aluminum racks. Higher temperatures may be used to obtain a fine micro-etch if desired.

Excessively oily parts should first be cleaned in a mild non-etch alkaline cleaner – Aquaease PL 72 A32

Features & Benefits

Can be used as a burnishing compound	Removes light rust and scales
Highly concentrated	High detergency
DfE approved wetting and solvent system	Readily dissolves metallic soaps
Contains no mineral acids	No citric acid or other chelating agents



Cleaning
the Hard to Clean



Finishing
the Hard to Finish



Treating
the Hard to Treat

Physical Data

Specific gravity	1.09
Solubility in water	Complete
Appearance and odor	Light amber, clear, mild odor
pH 10% solution	1.0 – 2.0
pH concentrate	< 1.0

Operating Conditions

5% to 15% (volume) - The dilution will depend upon the soils involved. The rate at which soils, rust, and oxides are removed can be affected by build-up of iron or other metallic salts in the working solutions. This may be compensated for to some extent by increasing the temperature and or the solution concentration.

Temperature	Ambient – 170°F (77 °C)
Ventilation	When heated or used in spray systems
Equipment	Stainless steel, Polypropylene, Polyethylene, fiberglass or rubber lined tanks
Heater	Stainless steel or nickel-plated steel piping

When used for cleaning aluminum a concentration of 5 to 10% by volume at temperatures up to 170°F with dwell times of 5 to 10 min. is recommended. These parameters will result in little or no etch on most aluminum alloys.

For spray applications a concentration of 2 to 5% by volume with a temperature of 160°F to 170° F. is recommended.

When used as a burnish compound a concentration of 0.2 to 2% by volume is recommend. For the removal of heavier oxides concentration of 5 to 10% by volume may be required.



Titration Method

1. Take a 25 mL sample of Aquaease SLA 2300 solution into a 250 mL Erlenmeyer flask and dilute to 50 mL with water.
2. Add 3 to 5 drops of Phenolphthalein.
3. Titrate to pink endpoint with 1.0 N Sodium Hydroxide solution.
4. Record mL used.

Calculation

$$\text{Concentration} = \text{mL } 1.0\text{N NaOH} \times 1.5$$

Test Kit Method

1. Fill sample bottle 1/2 full of water
2. Using the syringe provided, place a 1.2 mL sample into sample bottle
3. Add 5 drops of Phenolphthalein indicator.
4. Add 1.0 N Sodium Hydroxide drop wise until solution turns light pink.
5. Record the number of drops used.

Calculation

$$\text{Concentration} = \# \text{ Drops NaOH}$$

Waste Disposal

Neutralize solutions of Aquaease SLA 2300 to a pH of 6.0 to 8.0 with either caustic soda or soda ash before discarding. In order to be completely informed on those latest waste disposal regulations for your area; please contact the local authorities.

Caution

Aquaease SLA 2300 is an acidic product; avoid skin, eye and oral contact. Wear protective clothing, facemask, chemical goggles and gloves when handling the product and its made-up solutions. Flush exposed areas immediately with copious amounts of clean, cold water. Contact a doctor immediately in case of injury.

WARRANTY: THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.



Cleaning
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Finishing
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Treating
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Our people. Your problem solvers.

For more information on this process please call us at

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